

## **Polycomm VC System AMC Cost Reduction**

**P14** 

K1

**TPM CIRCLE NO: 1** 

**TPM CIRCLE NAME: DEPT:** Information Technology CELL: Polycomm VC m/c CELL NAME: VC Equipment AMC MACHINE / STAGE: Vc Equipment AMC-All Plants

LOSS NO. / STEP **RESULT AREA** 

**ACTIVITY** 

QM

DEF :- A

PM

**IDEA:** Reduce the cost by getting special price while giving bulk qty.

OT

D

SHE

C

S

М

**F/IMS/05 OPERATION:** Amc Charges for the year 16-17

04.10.2016

04.02.2017

Rs.37,000 /- per year

KAIZEN THEME: To Reduce the cost of VC System AMC charges for the FY-2016- 2017

**BEFORE** 

**WIDELY/DEEPLY:** 

**PRESENT STATUS:** Previously We are getting Quotes from Authorized Service Provider for

Polycomm Vs. Equipment Individually for each plant.

**COUNTERMEASURE**: Speak to ASP & negotiated Prices ,Reduced the cost by giving Bulk Qty. in

one time AMC for P1, P-3,P-12,P-14,P-15 & P-18 REVISED DESCRIPTION 10000 60000 50000 roup 500 P-3 HDX 6000 49000 40000 8000 2.4 49000 HDX 6000 48000 40000 8000 HDX 7000 0.15 80000 50000 10000 49000 8000 52,000

**BENCHMARK TARGET KAIZEN START KAIZEN FINISH** 

**TEAM MEMBERS:** P.Kumaravadivel

**BENEFITS:** 

1. Amc Cost Rs.52,000/- per Year Reduced & saved

**KAIZEN SUSTENANCE** 

WHY - WHY ANALYSIS :-

Why1: Amc cost was High due to Less Quantity

Why2: Getting AMC proposals Individually for each location.

Why3: Due to Different Dates of Warranty

completions. **ROOT CAUSE:-** Less Quantity

**MANAGER'S SIGN:** 

**REGISTRATION NO. & DATE: 1482 & 23.02.2017** 

**REGISTERED BY: Mr. P.Kumaravadivel** 

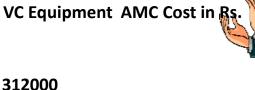
**RESULT:-**

**Before** 

312000

260000

52000



**AFTER** 

WHAT TO DO: One time

**HOW TO DO:** Once In a Year **FREQUENCY: -- Every Year** 

**COST INCURRED FOR MAKING KAIZEN** MATERIAL COST LABOUR COST

**IN RS** 

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT** RESP.

**After** 

260000

NO

1

**CELL** 

**TARGET** 

**IN RS** 

**STATUS** 

Compl

eted

**TOTAL COST** 

**IN RS**