



TPM CIRCLE NO: 1	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Information Technology	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL: Polycomm VC m/c **CELL NAME:** VC Equipment AMC **MACHINE / STAGE:** Vc Equipment AMC-All Plants **OPERATION:** Amc Charges for the year 16-17

KAIZEN THEME: To Reduce the cost of VC System AMC charges for the FY-2016- 2017

WIDELY/DEEPLY:

PRESENT STATUS : Previously We are getting Quotes from Authorized Service Provider for Polycomm Vs. Equipment Individually for each plant.

IDEA: Reduce the cost by getting special price while giving bulk qty.

COUNTERMEASURE : Speak to ASP & negotiated Prices ,Reduced the cost by giving Bulk Qty. in one time AMC for P1 , P-3,P-12,P-14,P-15 & P-18

ADVIK-PM		COMPARISON STATEMENT				
SRNO.	SPO TYPE - DESCRIPTION	Plant	QTY.	BUSINESS OBTAIN SOLUTIONS		SAVINGS PRICE IN RS.
				QUOTED RATE	REVISED FINAL RATE	
1	Real Presence Group 500	P-1	1	60000	50000	10000
2	HEX 6000	P-3	1	48000	40000	8000
3	Real Presence Group 300	P-12	1	48000	40000	8000
4	HEX 6000	P-14	1	48000	40000	8000
5	HEX 7000	P-15	1	60000	50000	10000
6	Real Presence Group 300	P-18	1	48000	40000	8000
TOTAL COST			6	312000	260000	52000
TOTAL SAVINGS FOR THIS YEAR						

BEFORE

AFTER

BENCHMARK TARGET	Rs.37,000 /- per year
KAIZEN START	04.10.2016
KAIZEN FINISH	04.02.2017

TEAM MEMBERS:
P.Kumaravadivel

BENEFITS:
1 . Amc Cost Rs.52,000/- per Year Reduced & saved

WHY - WHY ANALYSIS :-

Why1: Amc cost was High due to Less Quantity

Why2: Getting AMC proposals Individually for each location .

Why3: Due to Different Dates of Warranty completions.

ROOT CAUSE:- Less Quantity

RESULT:-

VC Equipment AMC Cost in Rs.



312000



260000

Before

After

KAIZEN SUSTENANCE

WHAT TO DO : One time
HOW TO DO : Once In a Year
FREQUENCY : -- Every Year

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
--	--	--

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
1	-	---	--	Completed

REGISTRATION NO. & DATE: 1482 & 23.02.2017

REGISTERED BY: Mr. P.Kumaravadivel

MANAGER'S SIGN: